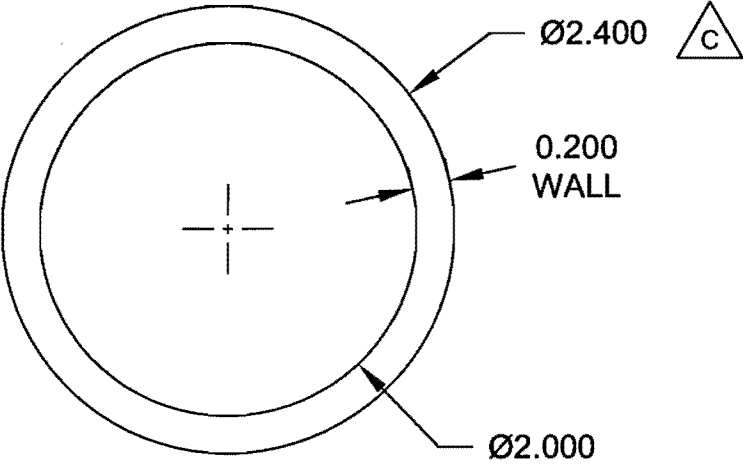


SPECIFICATION CONTROL DRAWING



NOTES

1) D6015-XXX CROSSTUBE  
LENGTH

WHERE XXX IS LENGTH IN INCHES  
EG. 125" LONG TUBE: D6015-125

2) MATERIAL: AISI 4130 (AMS 6371) SEAMLESS STEEL TUBE  
2.400 OD x 2.000 ID  
ANNEALED

3) TOLERANCES ARE PER ASTM A519 AS FOLLOWS:  
O.D.: +0.007/-0.000  
I.D.: +0.000/-0.007  
LENGTH: XXX +0.188/-0.000  
STRAIGHTNESS: 0.010" DEVIATION / 12" LENGTH

4) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.

RELEASED  
2011-01-18

C	2.400 WAS 2.500 (C5-1), ODxID WAS ODxWALL (A8-1)	CP	10.11.23
B	REMOVE "NORMALIZED"	CP	06.06.30
A	NEW ISSUE	CP	06.04.18
REV.	DESCRIPTION	BY	DATE
DESIGN	qp	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	qp		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D6015	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CROSSTUBE MATERIAL	NTS
DATE	10.11.23	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	